

## ALPHORA RESEARCH INC.

Synthetic Organic Chemists  
ALPHORA RESEARCH INC  
Mississauga, ON, CANADA

Alphora Research Inc. is a pharmaceutical research, development and manufacturing organization in the field of active drug substances and synthetic organic chemistry. Alphora's focus is at the early stage of API Technology Development, developing chemical processes and preparing materials for pre-clinical and clinical studies. As well, Alphora provides transformative process chemistry expertise for later stage programs and niche commercial manufacturing. Alphora has state of the art synthetic R&D labs, analytical services, **GMP Kilo Labs, GMP Pilot Plant** and supporting QC/QA functions. Refer to our website at [www.alphoraresearch.com](http://www.alphoraresearch.com) for further information on our company.

We have an immediate need for Synthetic Organic Chemists to work on a twelve month contract. The successful candidates will work on projects to research, develop and implement process technologies for the manufacture of active pharmaceutical ingredients (APIs).

### **Responsibilities will include but not limited to:**

- Planning and execution of experiments in R&D laboratories.
- Data analysis, interpretation and documentation in development reports.
- Development of inherently safe processes based on thermal hazard assessment.
- Maintaining a safe and well organized laboratory work area.
- Technology transfer to both internal and external manufacturing facilities.

### **Experience and Education Requirements:**

- B.Sc./ M.Sc. degree with a minimum of 3 years experience in the pharmaceutical or biotechnology industry or recent PhD graduates who would like to transition to the pharmaceutical industry .
- Must have a strong knowledge of contemporary organic chemistry and hands-on experience in the synthesis of complex organic molecules.
- Experience in process scale-up, selection and sourcing of raw materials, setting specifications, economic and regulatory constraints will be an asset.
- Must be highly motivated and have a proven record of success in multiple projects.
- Must be well organized and able to meet project timeline commitments.
- Must work well in a multidisciplinary team environment and have excellent written and verbal communication skills.

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